

## Example: Simple panel milled & scored

- The panel design should always be checked with your assembly partner, pay attention to fiducial marks and mounting holes!
- Minimum space between tracks / copper and scoring edge: 500 $\mu$ m!
- Minimum space between tracks / copper and milling edge: 200 $\mu$ m!
- Define scoring with 0.01mm or 1mil, space between PCBs: 0.0mm!
- Diameter of milling-tool, always 2.0mm, space between PCBs: 2.0mm!
- We recommend a frame of 5 - 10mm for better handling!
- Scoring and milling should not be on the same line (risk of chip formation).

