

## Example: Multiplier panel milled & scored

- The panel design should always be checked with your assembly partner, pay attention to fiducial marks and mounting holes!
- Minimum space between tracks / copper and scoring edge: 500µm; milling edge: 200µm!
- Define scoring with 0.01mm or 1mil!
- Scoring: Space between PCBs: 0.0mm!
- Diameter of milling tool, always 2.4mm!
- Milling: Minimum space between PCBs: 2.4mm (milling tool diameter)!
- We recommend a frame of 5 - 10mm for better handling!

