

PRODUCT SPECIFICATION

Doc. n° SCP 001.02

Data emiss. 0696Data rev. 0509EmessoApprovato

ENAMELLED COPPER WIRE

THERVEST 200

REFERENCE STANDARD FOR CONSTRUCTING AND TESTING: IEC 60317 - 13

ENAMEL			
	BASE	type	POLYESTERIMIDE
	OVERCOAT	type	POLYAMMIDEIMIDE *
DIAMETER			
	GRADE 1 (range)	mm	0.25 ÷ 5.00
	GRADE 2 (range)	mm	0.25 ÷ 5.00
	GRADE 3 (range)	mm	0.25 ÷ 5.00
CHARACTERISTICS			
THERMAL			
	THERMAL CLASS	-	200
	TEMPERATURE INDEX	°C	200
	HEAT SHOCK	°C	220
	CUT-THROUGH	°C	320
MECHANICAL			
	FLEXIBILITY (1)	-	1 d
	RESISTANCE TO ABRASION (mean value)	Ν	≥11,3
	ELONGATION	%	≥ 30
	SPRING-BACK ANGLE	o	≤ 45
ELECTRIC			
	BREAKDOWN VOLTAGE	kV	≥ 5
- note: (1) d= diameter			
- Value and charac	teristics given about wire diameter 1 mm - grade 2		
*	at to standard solvents, mineral oils, impregnated resin, and N (for ermetic motors) to be verified by the final user.		
APLICATIONS: CONSTRUCTION OF MOTORS, TRANSFORMERS, ELECTRICAL WINDING.			
ATTENTION: PRODUCTS EXEMPT FROM SUPERFICIAL WAXES MUST BE SPECIFIED IN PHASE OF ORDINATION.			
* If NOT EXPRESSLY IN ORDER FROM THE CUSTOMER , DE ANGELS PRODUCTS RESERVE TO USE SELFLUBRICANT PRODUCTS ALSO.			
SAFETY DATASHEET: This material is not subject to the general norm on safety as per CEE 379/88 receipt with D.M. 28/01/1992 being defined as NON dangerous material, thus without need of danger labeling or safety data sheet. Usage of this material must be applying the applying			

material must be, anyhow in conformity to the applicable norms about safety and health on workplaces (DPR 547/55 - DPR 303/56 - D.LGS. 81/2008) It is a responsibility of the final user to get the means to act in conformity with local and national laws.